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Fig. 1

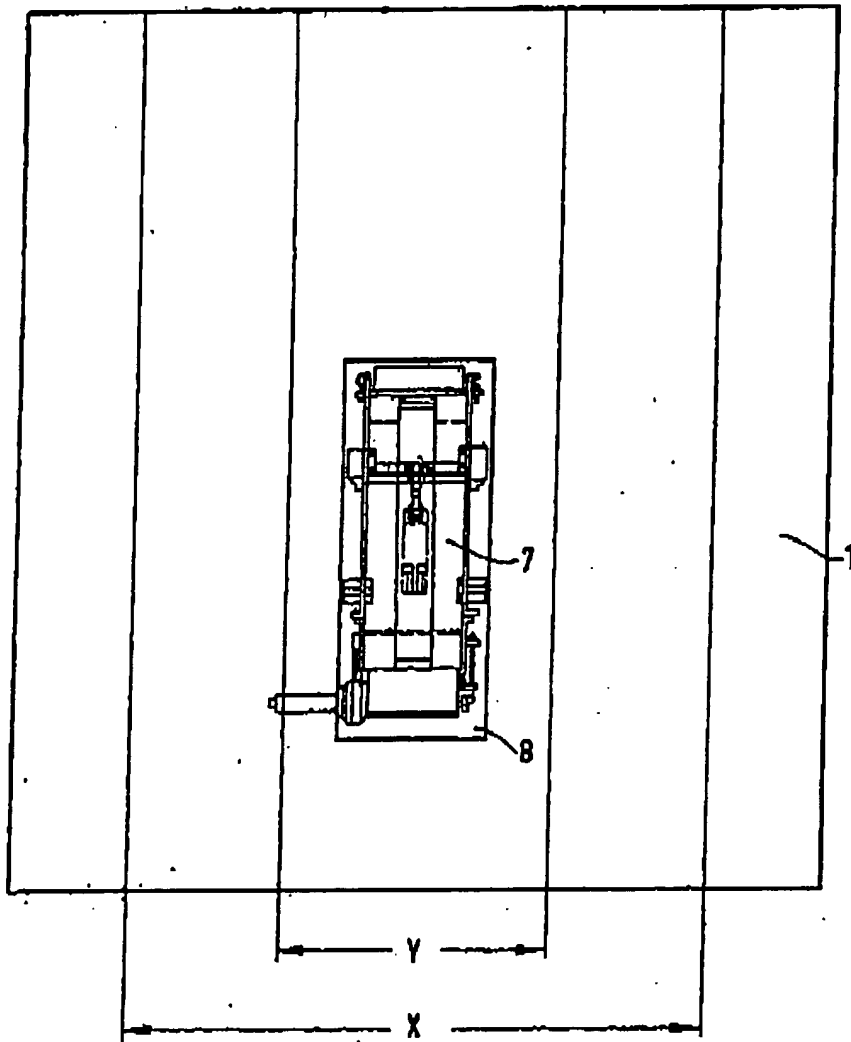


FIG.1

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Fig. 2

KEY:

Roll center

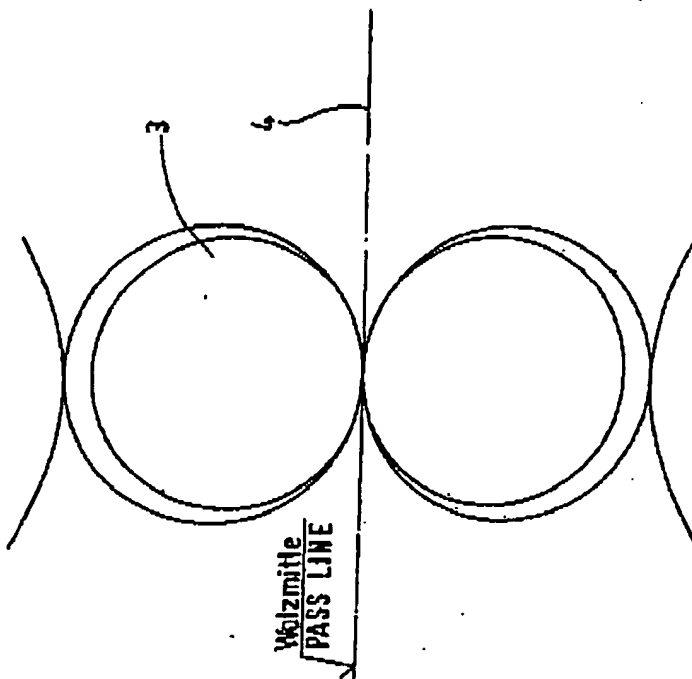
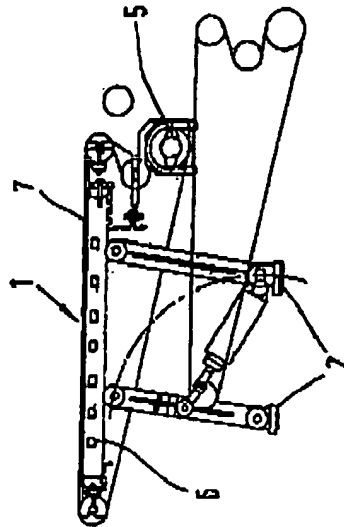


FIG. 2